



Model ANG Framed Retaining Angles For UL Fire Dampers Installation Instructions

Standard Construction

Damper and sleeve assemblies 16 ga. 1-1/2" x 1-1/2" (38mm x 38mm) Formed Galvanized Steel with staked corners.

Sizes

Maximum and minimum sizes correspond to the individual damper model. Check the appropriate submittal sheet or size chart.

Application

MAT Model ANG Framed Retaining Angles may be used instead of the normal mounting angles being used at present. The model ANG retaining angles can be installed on MAT curtain fire dampers, multi-bladed fire dampers and combination fire/smoke dampers with 1-1/2 hr. or 3 hr. vertical or horizontal fire ratings. ANG angles are factory supplied two per damper.

Model ANG Framed Retaining Angles can be used in the single angle mounting method described in the installation instructions.

Installation

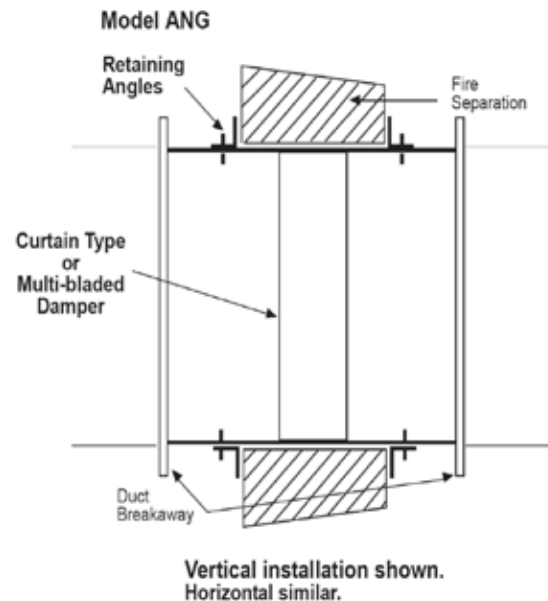
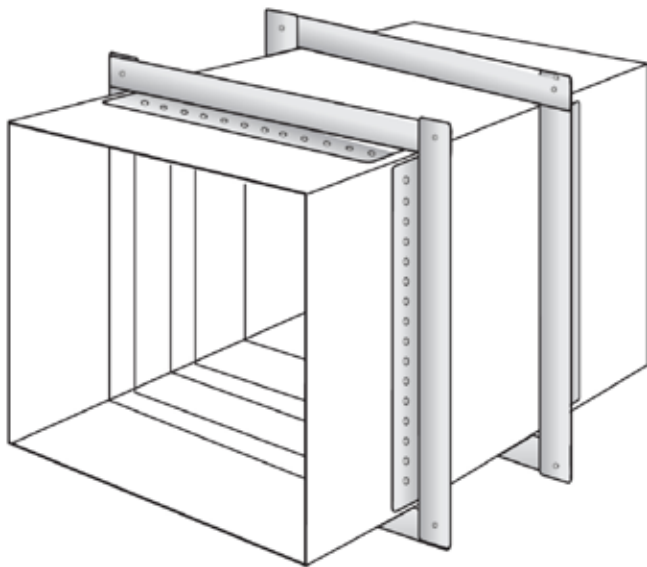
1. Install damper within fire separation as detailed in the appropriate damper installation instruction sheet. Omit the normal perimeter angles.

2. Place the model ANG angle around the damper sleeve on both sides of the fire separation as shown below.

3. The ANG angles must be attached to the sleeve with No. 10 sheet metal screws, tack or spot welds, 1/4" (6.4 MM) bolts and nuts, or 3/16" (4.8 mm) steel pop rivets.

The fasteners must be spaced 6" (152.4 mm) on centers and be a maximum of 2" (50.8 mm) from the corners.

A minimum of two fasteners are required on each top, bottom or side of the damper sleeve.



Due to continuing research, MAT reserves the right to change specifications without notice.

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